

# **Powder Metallurgy Association Of India**

**DECEMBER 2010** 

Editorial

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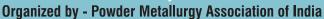
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Welcome to the 6 th International Conference & Exhibition on Powder Metallurqy for Automotive and Engineering Industries and 37th Annual Technical Meeting at the Westin, Koregaon Park, Pune, during Feb 3 to 5, 2011. The occasion will provide cost effective solutions through PM and informative Trade Exhibition. We hope to see you in Pune. The powder metallurgy short course conducted at: College of Engineering Pune, attracted record number of participants. Particulate materials plant practice course is planned in Early 2011. Transactions of PMAI, Vol.36,2010 is being published and will also be available in our website www.pmai.in. Further development in VVT technology (published in the previous issue) is reported here. We pay homage to a very eminent powder metallurgist and senior active member of PMAI Dr. R.Sundaresan. This issue has been sponsored by CERAMET INDIA. PMAI wishes its members a very happy & prosperous New Year 2011.

#### INTERNATIONAL CONFERENCE & EXHIBITION

**Powder Metallurgy for Automotive and Engineering Industries** Cost Effective Solutions through PM & 37th ATM of PMAI on Particulate Materials

Venue - The Westin Pune, Koregaon Park 3<sup>rd</sup> to 5<sup>th</sup> February 2011







The Powder Metallurgy Association of India, cordially invite you to present paper/ participate/ advertise/ exhibit/ sponsor in the "International Conference & Exhibition on Powder Metallurgy for Automotive and Engineering Industries: Cost Effective Solutions Through PM" and take this opportunity to keep yourself abreast of the latest developments in academic institutions, research organizations and industries in Powder Metallurgy, Particulate Materials and composite materials from India and all over the world. There will be special thematic programs in conjunction with the conference on Powder materials, manufacturing equipments, particulate injection molding etc. Already a lot of enthusiastic response has been received from all over the world and many of our representatives and international organizing committee members and well wishers have ensured that truly this conference is well represented from manufactures, executives, researchers, scientists and academics from all over the world. Wherever our members have been going they are ensuring that PM-11 is part of their agenda.

We are in partnership with Metal Powder Report (MPR) http://www.metal-powder.net for media propaganda and a special supplement is being published in jan-feb issue of Metal Powder Report, focussing on the conference. With a lot of interest generated about India and its potential as a technology power and many multinational companies already put up their operations. We need to present our best to speed up the tempo in PM area. We are expecting more than 300 delegates (manufacturers, end users and young scientists and students) to participate...

We take this opportunity to invite you to be part of this grand event and making it a mutually useful event. The brochure can be accessed from: http://pmai.in/pdf/PM%2011%20-%20Brochure.pdf, http://pmai.in/pdf/PM%20Forms.pdf as well.

A seperate 4 hour session devoted to MIM/CIM for the Conference delegates as well as for others who are interested only in this subject will be conducted during the conference.

#### The structure of this session will be:

- Introduction to MIM/CIM technology
- Overview : Feedstock technology.
- Overview : Injection moulding technology.
- Overview : Debinding & sintering.
- An entrepreneurs experience.
- Panel discussion and questions / answers session.



#### **Editorial Board:**

Editor: P. Ramakrishnan | Members: T.R. Rama Mohan, D.K. Varshney, Dr. Murli Gopal, PNS Sivan, K.S. Samant

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# **Powder Metallurgy Association Of India**

## **PMSC-2010**



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V. Krishnamoorty

A four day Powder Metallurgy Short term Course (PMSC-2010) was organized by PMAI in collaboration with Department of Metallurgical Engineering, College of Engineering Pune on 8-11/10/2010. PMSC has received overwhelming response with total participation of 70, representing various states viz. Maharashtra, Karnataka, Kerala, Chennai, Andhra Pradesh, Gujarat, Madhya Pradesh, Chhattisgarh, Uttar Pradesh, Delhi, West Bengal and one participant from Sri Lanka. Mostly participants were drawn from OEM, PM Company, Equipment manufacturers and students from Metallurgical Engineering, at the ouset of the program, P.N.S.Sivan, President PMAI, welcomed the participants and invited guests. An inaugural speech was given by V.Srinivasan, Managing Director and Vice President, Hoganas India Pune followed by brief account of PMAI by Prof.P.Ramakrishnan. Dr.N.B.Dhokey, Convener of PMSC-10 welcomed the participants on behalf of COEP and explained the objectives of the short term course. This was followed by series of distinguish 26 lectures delivered by 23 speakers from industry, academia and research organization. As part of the course, a half day tour was organized at GKN Sinter Metals Pune. A generous sponsorship was given by N.Gopinath, Fluidtherm Technology Chennai. Dr.S.P.Butee, Mahesh Kamble, Mahesh Nipanikar and members from PMAI had extended their kind support for the grand success of the course.

Sr.No.	Name of the Speaker	Affiliation
1	Dr. Malobika Karanjai	ARCI Hydrabad
2	Dr.T.R. Ramamohan	Consultant PM, Ceramics & Dimonds
3	Dr.P.Ramakrishnan	Emeritus Prof IIT Bombay
4	Dr.Murali G. Krishnamoorthy	Novoken Innovations Mumbai
5	Bijoy Sarma	Consulting Scientist Hyderabad
6	Narsi Chandrachud	GKN Metals, Pune
7	Uday Bendre	Hoganas India Ltd Pune
8	Sanjay Rastogi	GKN Metals, Pune
9	Dr. S.A. Borkar	Pradeep Metals Mumbai
10	Prakash Dhoka	Industrial Metal Powders (India) P. Ltd Pur
11	J.S.Sachdeva	Newmet Mumbai
12	Bal Ginde	Pune
13	Dr. Sanjay Basu	Sandvik Asia Pune
14	Raghunath	Fluidtherm Technology P Ltd Chennai
15	Dr. Parag Bhargava	<b>II</b> T Bombay
16	Anant Andhale	Unitherm Furnaces Ltd.Pune
17	Nilesh Gawande	Maxtech Sintered Products Pune
18	Mahesh Kamble	Speciality Sintered Pune
19	Sandeep P.Butee	COEP Pune
20	Dr. N.B. Dhokey	COEP Pune
21	Dr.Shriharsh Ingle	SECO Tools India (P) Ltd Pune
22	Dr. V.N.Vaidya	Formerly scientist . BARC, Mumbai

Hoganas India Pvt. Ltd. Pune

# **Powder Metallurgy Association Of India**

### PMSC-10 Participants

S.No.	Name o	f the	participants	Name	of	Company
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Sachin Pimpalnerkar

2 Hemal Rambhia

Pramod Nagnath Ghodke

Sandeep R. Saykihindikar

5 Kapila Ekanayake

More Hemant

Narwade Sachin

8 K Raghuram

S Muthiuvel

10 R Lakshmi Priya

Vishal Raikar 11

12 Mohit Khandeparkar

13 Datta Gadhave

14 J K Chaudhari 15 Tukaram Dhake

16 Vipul Utkar

Sunil Rohom 17

18 Mulla Suhail

19 Vaishali Poddar

20 S Sivasankaran

21 Joji Abraham

22 Mr. Bhaskaran

23 Nilesh Gawande

24 Atul Zope 25 Vijaykumar

26 Ankit Porwal

27 Milind P. Donde

28 Nilmani Chandrakar

29 Sumit Kumar Rander

30 N.K. Vernekar 31

Jagannath G 32 A.Ramadoss

33 B. V. Bhadak

34 Thakar Prathamesh

35 Mane Rushikesh R.

36 Kamalapure Anup

37 Nikhi| Pati|

Apeksha J. runwal 38

39 Bhavana Shrigadi

40 Priyanka K. Lalge

41 Jyoti Suryavanshi

42 Kunal R. Nikam

43 Mahandran S.

Jaspreet Singh Bhatia 44 45 S.R.Adkar

46 P.C.Adiga 47 P.D. Shah

48 Anirudh Kulkarni

Vikrant Ambekar 49

50 Monika Mohan

51 Raghottam Savanur 52 Shashidhar N.G.

53 Jadhav Aniket

54 Shisode Amol

55 Yunus Dastagir Sayyed

56 Manas Das

57 Atul Ruikar 58 Sumit Gupta

59 Monideep Majumder

60 Somayya Madki

Nazia Patel 61

S.M.Gadge 62

63 Sumit Ban

64 Saibabu

Keyur Patel 65

66 K.Surwanshi 67 J.S.Sachdeva

Moni Modi 68

Rahul A Lotlikar

Sandvik Asia Pune

Avni Enterprises Mumbai Kirloskar Oil Engine Pune

Kirloskar Oil Engine Pune

Bogala Graphite Lanka Sri Lanka

Tata Motors Pune

Tata Motors Pune

Rane Engine Valve, Ponneri

Rane Engine Valve, Ponneri

Rane Engine Valve, Ponneri

Rivon Engineering

Vnka Industries

Speciality Sintered Pune

Speciality Sintered Pune

Speciality Sintered Pune

College of Engineering Pune

College of Engineering Pune

College of Engineering Pune College of Engineering Pune

National Inst. of Tech. Tamilnadu

Accu. Fit Ceramic Dental Lab Kerala NIT Tamilnadu Maxtech Pune

Maxtech Pune

Maxtech Pune WIT, Solapur

New Deccan Engg. & Trade Ser., Nasik.

Kushal Ferro-Alloys, Bhilai

Ramanand Marbles, Ajmer

**BARC Mumbai** 

Magna Steyr India Pvt.Ltd, Pune

Magna Steyr India Pvt.Ltd, Pune

College of Engineering Pune

College of Engineering Pune College of Engineering Pune

College of Engineering Pune

Mahindra Hinoday Pune College of Engineering Pune

College of Engineering Pune

College of Engineering Pune

College of Engineering Pune

Nikam Sintered Products, Kolhapur

R.V. College of Engg., Bangalore Entrepreneur Kanpur

**SECO Tools** 

**SECO Tools** 

Kalyan Industries Bhavnagar

Fluidtherm technology Chennai Fluidtherm technology Chennai

**PSG** Coimbtore

Glowtronics Pvt. Ltd. Mysore

Glowtronics Pvt. Ltd. Mysore College of Engineering Pune

College of Engineering Pune

Diagno India Kolkata

Graphite Kropfmuhl AG Germany

Kirloskar Oil Engine Pune

Tecumseh Products India P. Ltd. Hyd.

Tata Metallics

Tata Motors Pune

College of Engineering Pune Accretion technologies Pune

Accretion technologies Pune Innomet Powders Hyd.

PP Patel Solapur

College of Engineering Pune

Newmet Mumbai

**IIT** Bombay Studnt, MBA Pune

# PMP2 Workshop

#### PARTICULATE MATERIALS - PLANT PRACTICE (PMP2) Dates & Program will be announced shortly.

To generate second level manpower with knowledge specific to practices in P/M plants, such as those producing powders as well as sintered products, be those from metals and alloys / hard metals / advanced ceramics (structural/electrical/magnetic)

The workshop will be of three days duration. Morning sessions will be devoted to the lectures on applied aspects of PM technology, the afternoon sessions will be an in plant training at Particulate Material Lab., IIT Bombay, Mumbai and a full third day training at M/S Sintbush India Ltd. on operations such as blending, compaction, sintering, secondary operations and characterization of powders and evaluation of sintered components. These lectures will be given by experts from PM Industry and equipment manufacturers.

### **New Powder Metallurgy Parts for Variable** Valves (VVT) Systems

Variable valves timing (VVT) systems are installed in modern internal combustion (IC) engines instead of traditional camshaft. VVT's are constructed of two subsystems, one is the mechanical valve train system which drives the intake valve and the other is the electrical actuator system which operates the mechanical valve train system to change the amount of valve lift. PM parts have been finding increasing applications in VVT systems in recent years. As

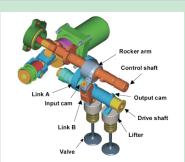


Fig. 1 Mechanical valve train system of the VVEL (from the paper 'New PM Parts for VVEL (Variable Valve Event and Lift System)', K Kawase, Diamet Corp., Japan. Courtesy EPMA)

preveously reported, VVT systems have done much to improve fuel efficiency and to reduce emission levels of automotive IC engines by advancing or retarding the timing of the intake or exhaust valves.

Japanese researchers at Diamet Corp. (Niligata), Hitachi Automotive Systems Ltd. (Kanagawa), Nissan Motors Ltd. (Yokohama) and the Sibaura Institute of technology (Tokyo) reported in a presentation (by Kinya Kawase, et al.) at PM2010 in Florence, Italy, that two new PM parts, 'Link A' and 'Input cam', have been developed for a Nissan VVt system with the 'Input Cam' used to convert rotating to oscillating movement with 'Link A'.....

## **Obituary**



It is the sad news of the demise of Dr. Raja Sundaresan in a road accident near Hyderabad on the way to Bangalore.

Dr. Sundaresan is not only a great friend and well wisher of PMAI, who was always available for any thing the association wanted, but also an eminent powder metallurgist. He is an alumnus of IIT Mumbai and has worked with Sam Froes in the US. He was one of the early Indian scientists to work on mechanical alloying and metastable processing of particulate materials. He has contributed a lot in

developing PM technologies, which have been transferred successfully for commercial devlopment as a part of ARCI. Even after retirement he continued his research in NFTDC. He has been a great mentor. He has been spear heading most of our PMAI activities in Hyderabad and always contributed immensely to the progress of the organization. He has been conducting the PMAI's Powder Metallurgy Short Course for a long time till recently. PMAI has lost a precious person.

PMAI deeply mourn his loss and pray for strength to his family to overcome the loss. May his soul rest in peace.



# Powder Metallurgy Association Of India News Letter Curtsey

# CICERAMET

Mr. M.A. Gore, our Chairman started his own business enterprise in June 1980. Our flagship company CERAMET INDIA started business activities with promoting a variety of imported equipment and raw materials with a focus to capitalize on the requirements of the electronic ceramic and powder metallurgy industry.

We started manufacturing such equipment since 1994 in our established entity CERAMET INDIA. Our existing trading activities were transferred to strategic business unit CERAMET CONSULTANTS PRIVATE LIMITED. Today, our trading activity CERAMET CONSULTANTS PRIVATE LIMITED is our flagship company with an annual trading volume of over 500 million rupees.

#### **Business Activities**

- R&D Trials to generate Tailor-made Solutions for specific requirements of customer.
- Rugged and cost Effective Solutions.

- Equipment engineered to perform with minimal maintenance downtime.
- Efficient Service Backup from our Service Team.

#### **Manufactured Equipment**

- ♦ INTENSIVE MIXING SYSTEMS ♦ HOT MIXING SYSTEMS ♦ HORIZONTAL DRUM MIXING SYSTEMS ♦ COLD MIXING SYSTEMS
- ❖ TABLE FEEDERS ❖ CONTINUOUS PELLETISERS ❖ THERMOCOUPLES ❖ OVERHAUL AND REMANUFACTURING

### **Applications Served**

T.V. Glass, Cement, Pigments, Electronic Ceramics, Technical Ceramics, Feed Supplements, Specialty Chemicals, Soft Ferrites, Food.

#### **Customer Reference List**

- ❖ M/s Videocon Narmada Glass Ltd., ❖ M/s Grasim Industries Ltd., ❖ M/s Associated Cement Companies, ❖ M/s Shree Cements,❖ M/s Hindustan Lever Limited, ❖ M/s NMDC Ltd.,❖ M/s Mahindra Castings Ltd,❖ M/s EPCOS, ❖ M/s ICI Kroda,
- ❖ The Directorate General of Naval Projects (Visakhapatnam), ❖ M/s Sundram Fastners Ltd., ❖ M/s GKN Sintermetals Ltd.,
- ♦ M/s H&R Johnson India Ltd, ♦ M/s Sud Chemie, ♦ M/s National Starch, ♦ M/s Hoganas India, ♦ M/s Sika India

#### Our range of products

- 1. Powder Compacting Presses, Isostatic presses, Sanitaryware and Tableware preparation systems including Pressure Casting systems; and Extruders from M/s DORST TECHNOLOGIES, GERMANY
- 2. High Temperature furnaces from M/s RIEDHAMMER GMBH, GERMANY
- 3. Precision grinding systems from M/s LINEAR ABRASIVE, SWITZERLAND
- 4. Barium and Strontium Carbonates from SOLVAY BARIUM STRONTIUM GMBH GERMANY.
- 5. Non-ferrous metal powders from M/s MAKIN METAL POWDERS LTD., U.K.
- 6. Range of specialised equipment from the CERAMIC DRYING SYSTEMS GROUP U.K.
- 7. Speciality China Clays from M/s GOONVEAN U.K. for the tableware industry.

STRATEGIC BUSINESS UNIT –
CERAMET CONSULTANTS PRIVATE LIMITED